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NOTE: Use either chain or strap.
Do not use both.

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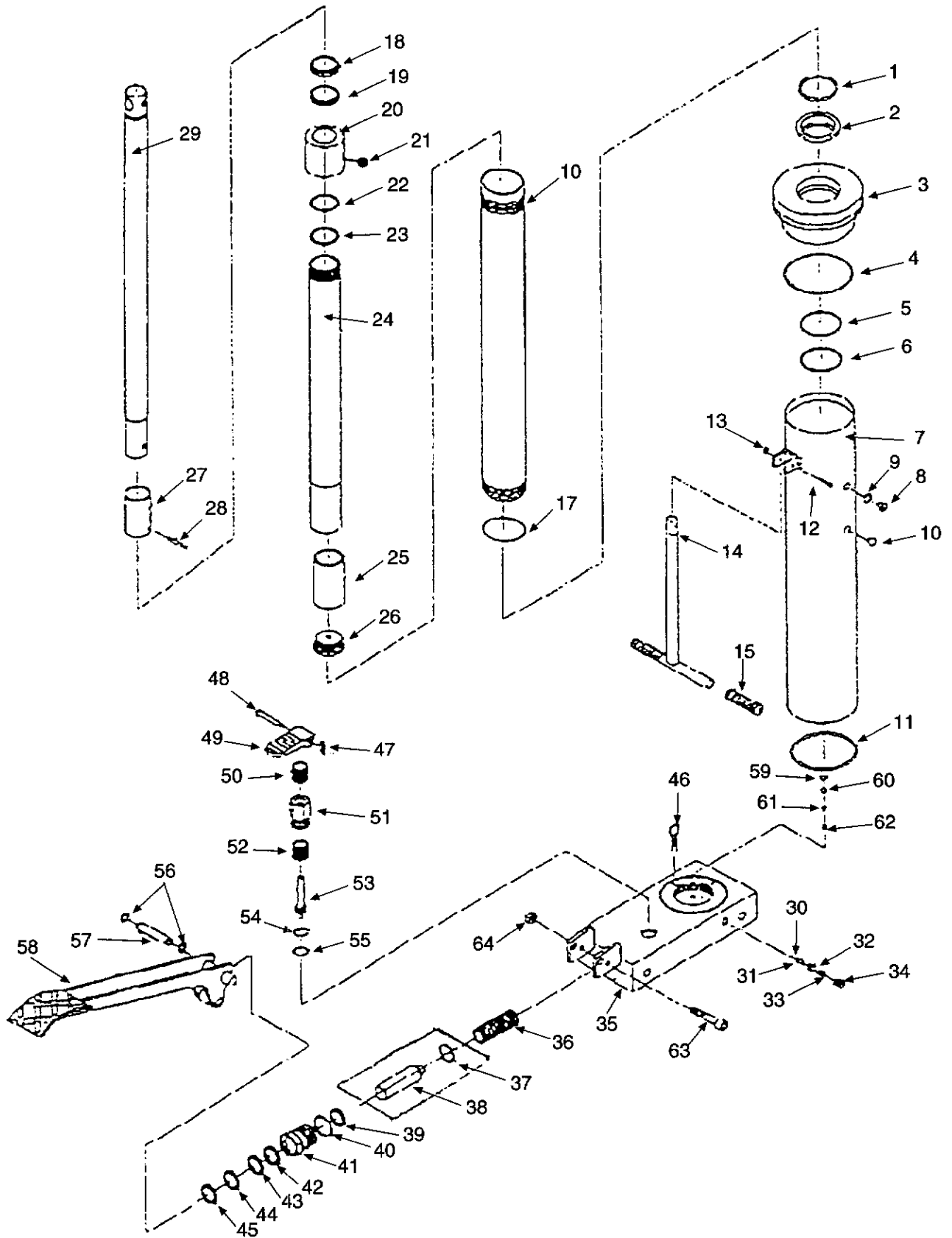
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MODEL 520-4000 PARTS BREAKDOWN

08/02/00

REF NO.	PART NO.	DESCRIPTION	QTY.	REF NO.	PART NO.	DESCRIPTION	QTY.
*1		O-Ring	1	*39		U-Cup	1
*2		U-Cup	1	*40		O-Ring	1
3		Top Nut	1	41		Pump Piston Guide Ring	1
*4		O-Ring	1	*42		O-Ring	1
*5		O-Ring	1	*43		Back-Up Ring	1
*6		Back-Up Ring	1	*44		U-Cup	1
7		Reservoir Assy.	1	*45		Back-Up Ring	1
*8		Vent Screw	1	*46		Filter	1
*9		O-Ring	1	47		Retaining Pin	1
*10		Filler Screw	1	48		Pin	1
*11		Seal	1	49		Release Level	1
12		Bolt	1	50		Screw Adjustment	1
13		Nut	1	51	779851	Release Valve Lock Nut	1
14		Handle Assy.	1	52	779582	Compression Spring	1
15		Handle Grip	2	53	779853	Release Valve	1
16		Cylinder	1	*54		O-Ring	1
*17		Washer	1	*55		Copper Gasket	1
*18		Seal	1	56		Retaining Ring "C"	2
*19		U-Cup	1	57		Spindle	1
20		Ram Nut	1	58		Foot Pedal	1
21		Pipe Plug	1	*59		Retaining Ring "C"	2
*22		O-Ring	1	*60		Steel Ball	1
*23		Back-Up Ring	1	*61		Compression Spring	1
24		Ram	1	*62		Steel Ball	1
**25		Ram Guide Ring	1	63		Bolt	1
**26		Guide Ring	1	64		Nut	1
**27		Piston Rod Guide Ring	1	65	RS3C301A	Caster Assembly	2
28		Spring Pin	1	66	7798SK	Seal Kit	1
29		Piston Rod	1	67	6647SA	Complete Hyd. Unit	1
*30		Steel Ball	1	68	6646A	Complete Saddle w/ hardware	1
*31		Spring Cap	1	69	540024	Leg	1
*32		Safety Spring	1	70	SC301	Caster Assy.	2
*33		Safety Valve Screw	1	71	305004WK	Wheel Kit	
*34		Filler Screw Assy.	1			(Hardware to attach 2 casters)	2
35		Base	1	72	RS664606	Fingers	4
36		Compression Spring	1	73	RS6646ATD	Tie Down Strap	1
37		Pump Piston Clip	1	74	6646AHAN	Handle w/knob	2
38	779838	Pump Piston (Incl. Part #37)	1	75	6646CH	Chain	1

*Means only available in Seal Kit (Part #7798SK).

**Means only available in Bushing Kit (Part #779825).

NOTE: Reference No. 1-37, 39-50, 54-64 are not available.