Step 1: Connecting the top shelf to the chrome legs.
Clear table top and position a shelf so that the end hangs off of the table enough to allow the chrome legs to go through the square holes. Insert one set of chrome legs through the overhanging holes as shown in Figure 1. Position a washer and insert a 10mm bolt through the washer, bolt holes, and legs as shown. Secure bolts with a flat washer, lock washer, and nut on the inside of the shelf.

Repeat Step 1 for the remaining set of legs.

Step 2: Connecting the bottom shelf to the chrome legs.
Lift the cart and place on top of the bottom shelf with chrome legs through the square leg-holes. Align bolt holes in bottom shelf with lower holes in legs and insert a 10mm bolt through the washer, bolt holes, and legs as shown.

Repeat with all remaining holes in bottom shelf.

Step 3: Attaching casters.
Turn the cart upside down, allowing it to rest on chrome leg tops with the plastic inserts facing up.

Insert the stem of one caster into the hole in a plastic insert. Using a rubber mallet, hammer the casters into place until the stem is no longer visible. Repeat with other casters.

**NOTE:** Ensure that both locking casters are on same end of the cart.

Once casters are installed, stand cart upright. Assembly is complete.
OPERATION MANUAL

PARTS LIST

Shelves (2)

Chrome Legs (2)

Locking Casters (2)

Non-Locking Casters (2)

TOOLS NEEDED

Rubber Mallet

10mm Wrench

Phillips Head Screwdriver

Table or Workbench

2 People

10mm Nuts, Washers & Bolts (8 Pcs. Each)

PARTS BREAKDOWN

Box Contents

<table>
<thead>
<tr>
<th>Item</th>
<th>Part #</th>
<th># Req’d</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>BK815-6256</td>
<td>2</td>
<td>Tray/ea.</td>
</tr>
<tr>
<td>2</td>
<td>RSSC7</td>
<td>2</td>
<td>Chrome Leg/ea.</td>
</tr>
<tr>
<td>3</td>
<td>RSSCPLW</td>
<td>2</td>
<td>Locking Caster/ea.</td>
</tr>
<tr>
<td>4</td>
<td>RSSCPW</td>
<td>2</td>
<td>Non-Locking Casters/ea.</td>
</tr>
<tr>
<td>5</td>
<td>RSSCPHK</td>
<td>1</td>
<td>Bolt Kit (8 bolts and nuts, 16 washers)</td>
</tr>
</tbody>
</table>

Also Available

Part #       Description
BK815-6252   Locking Drawer with Roller Bearing Slides
RSRBSLIDEC2  Clip-on Roller Bearing Slides/Pair
RS8006HDL    Drawer Handle
RS8006LK     Drawer Lock with Two Keys