It is the responsibility of the owner to make sure all personnel read this manual prior to using the device. It is also the responsibility of the device owner to keep this manual intact and in a convenient location for all to see and read. If the manual or product labels are lost or not legible, contact Napa for replacements. If the operator is not fluent in English, the product and safety instructions shall be read and discussed with the operator in the operator’s native language by the purchaser/owner or his designee, making sure that the operator comprehends its contents

- Read and follow all instructions in User’s Manual
- Do not load carts beyond rated capacity (500 Lbs.)
- Lock lid and drawers before moving
- Apply brake on locking casters anytime cart is in place
- Do not pull cart. Push from handle on end to move
- Units can tip or fall causing damage or personal injury
- Do not stand on or step in drawers
- Do not open more than one loaded drawer at a time
- Cart is designed to roll easily on flat surfaces and should not be used on uneven or inclined surfaces
- Keep children away from unit
- Wear gloves when lifting by edges
- Failure to heed these warnings may result in personal injury and/or property damage.

**WARNING**: This product can expose you to chemicals including nickel, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.
PARTS LIST

Locking Casters (2)
Non-Locking Casters (2)
M8 x 16 Hex Bolt (16) for Casters
M8 x 17 Carriage Bolt (32) for Legs
M8 x 19 Carriage Bolt (4) for Push Handle
M8 x 17 Carriage Bolt (4) for Opposite Side from Push Handle

Locking Drawer Assembly
Bottom Tray
Push Handle and lock

Tools Needed
- Workbench
- 2 People
- 13mm & 14mm Wrench
- Ratchet with 13mm socket
- Adjustable Wrench

Gas Pistons (2)
Legs (4)
Prybar Holders (2)
Bumpers (4)
Liners
**ASSEMBLY INSTRUCTIONS**

**Step 1: Assembly Preparation**
Remove all contents from box. Reference the parts list to make sure you have all the parts.

⚠️ **CAUTION**
Verify your workbench can support 150 lbs. (68 kg.). Failure to follow this warning could result in damage to property or personal injury.

⚠️ **NOTE**
Cover workbench to prevent any damage to surface.

**Step 2: Pry Bar Holders**
Lay two legs down on the table top and attach pry bar holder as shown in figure 2. Repeat with other two legs and pry bar holder. **NOTE:** Legs are marked with UP label to indicate which side is up.

**Step 3: Attaching Casters**
Turn bottom tray upside down. Align holes in locking and non-locking casters with matching holes in the bottom tray as shown in figure 3a. Attach using M8 Hex bolts, lock washers and nuts from caster bolt kit and hand tighten.

⚠️ **NOTE**
Ensure that both locking casters are on same end of the cart. We suggest same side as handle.

⚠️ **NOTE**
Before moving to step 4 place a covering on the floor (to protect the cart) and finish assembly on the floor.

**Step 4: Aligning the Legs**
Make sure the drawer assembly lid is open. Place legs and attached pry bar holders onto drawer assembly and bottom of tray as shown in figure 4. Repeat on opposite side of service cart. Hand tighten so all holes will line up.
**ASSEMBLY INSTRUCTIONS**

**Step 5: Attaching Bottom Tray and Drawer Assembly to Legs and Bumpers**
Align holes in legs and bumpers with matching holes in bottom tray and drawer assembly as shown in figure 5. Insert bolts through legs and bumpers and into bottom tray and/or drawer assembly and secure from the inside with leg washers and nuts until all side holes have been attached and hand tightened.

**Step 6: Attaching the Handle**
(A) Align the other legs and bumpers with the front corners of the bottom tray and drawer assembly. Align the hole on the handle with the second hole down on the drawer assembly and (unattached) leg as shown in figure 6. Insert M8 x 19 handle bolts through handle, through the legs and bumpers, and into the drawer assembly as shown in figure 6. Secure with washer and nut from handle bolt kit and hand tighten.

(B) Attach remaining M8 x 17 bolts (on the opposite side from push handle) directly into legs.

**Step 7: Securing Legs and Bumpers**
Using two people, turn the cart upright. Continue to bolt through aligned holes in the front and back of the cart with the M8 x 17 bolts, washers, and nuts as shown in figure 7. Hand tighten. ALL holes should now be aligned and secured.

**Step 8: Tightening Bolts (not shown)**
Use a 13mm wrench or a ratchet with 13mm socket or adjustable wrench to tighten all bolts. Be sure to apply pressure to bolt head while tightening to keep in correct position. Once all bolts are tightened, your cart is complete. See page 4 for parts breakdown.
## Replacement Parts

<table>
<thead>
<tr>
<th>Item</th>
<th>Part #</th>
<th># Req'd</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td></td>
<td>1</td>
<td>Locking Drawer Assembly</td>
</tr>
<tr>
<td>2</td>
<td></td>
<td>1</td>
<td>Bottom Tray</td>
</tr>
<tr>
<td>3</td>
<td></td>
<td>4</td>
<td>Leg</td>
</tr>
<tr>
<td>4</td>
<td>RSBKBP</td>
<td>1</td>
<td>Bumpers (set of 4)</td>
</tr>
<tr>
<td>5</td>
<td>RS330405</td>
<td>1</td>
<td>Push Handle with Hardware, Black</td>
</tr>
<tr>
<td>6</td>
<td>RSSWLCS</td>
<td>2</td>
<td>5’ Swivel Locking Caster</td>
</tr>
<tr>
<td>7</td>
<td>RSSWCS</td>
<td>2</td>
<td>5’ Swivel Non-locking Caster</td>
</tr>
<tr>
<td>8</td>
<td></td>
<td>2</td>
<td>Pry Bar Holder</td>
</tr>
<tr>
<td>9</td>
<td>RSBKGP</td>
<td>2</td>
<td>Gas Shock</td>
</tr>
<tr>
<td>10</td>
<td>RS197LK</td>
<td>1</td>
<td>Lock with Keys</td>
</tr>
</tbody>
</table>

Only item numbers identified by part number are available separately:

Also available:
- RSBKSL  Drawer slides/one pair
- RSBK6LK 6 pc. liner kit
- RSBKBK  Bolt kit for casters, legs and push handle