

## 6603 3 TON CAPACITY SERVICE JACK

#### Description

Model 6603 service jack is a self-contained device designed for lifting, but not sustaining, a partial vehicular load. It consists of a frame with wheels and swivel casters supporting a mechanism that actuates a pivoting lift arm equipped with a saddle. It is designed for use by professional auto mechanics.

#### **Before Use**

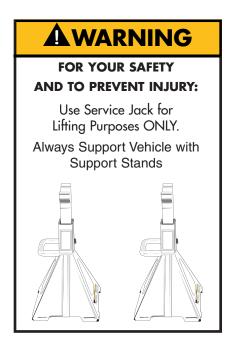
- Air may become trapped in the hydraulic system during transit. To purge air:
  - 1. Open release valve by turning handle counterclockwise.
  - 2. Pump handle rapidly 4 full strokes. This will expel air that may have entered oil passages during transit.
  - 3. Close release valve by rotating handle clockwise and pump handle.
  - 4. If lift arm raises to full height, jack is ready for use. If not, repeat this procedure or follow the troubleshooting instructions provided.

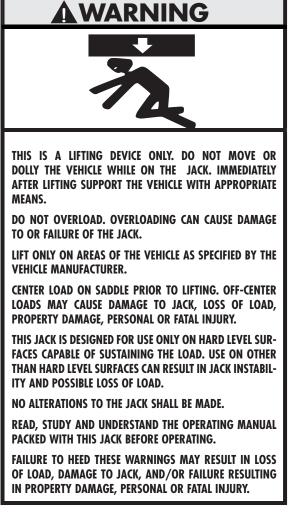
#### Inspection

Visual inspection should be made before each use of the jack, checking for leaking hydraulic fluid and damaged, loose or missing parts. Each jack must be inspected by a manufacturer's repair facility immediately, if subjected

to an abnormal load or shock. Any jack which appears to be damaged in any way, is found to be badly worn, or operates abnormally MUST BE REMOVED FROM SERVICE until necessary repairs are made by a manufacturer's authorized repair facility. It is recommended that an annual inspection of the jack be made by a manufacturer's authorized repair facility and that any defective parts, decals or warning labels be replaced with manufacturer's specified parts.

A list of authorized repair facilities is available from the manufacturer.





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#### Operating Instructions

#### **IMPORTANT**:

Before attempting to raise a vehicle, check vehicle service manual for reommended lifting surfaces.

1. To raise load: Close release valve tightly (by turning handle clockwise). **DO NOT OVERTIGHTEN.** Position jack under load so that saddle will contact load firmly and load is centered so it cannot slip. Operate jack handle until saddle approaches the load. Once again check to see that saddle is correctly positioned. Raise load to desired height. Place jack stands of appropriate capacity under the vehicle.

#### DO NOT CRAWL UNDER VEHICLE WHILE LIFTING VEHICLE OR PLACING OR REMOVING JACK STANDS

Place jack stands at vehicle manufacturers recommended lift areas that provide stable support for the raised vehicle.

2. To lower load: Open release valve **VERY SLOWLY** (by turning handle counterclockwise). When release valve is opened, saddle and load will be lowered. Lower the vehicle slowly so as not to shock load the jack stands. Once repairs are completed, raise vehicle enough to remove jack stands. Lower vehicle very slowly.

**CAUTION**: Keep hands or feet away from the hinge mechanism of the jack.

**Maintenance** IMPORTANT: When adding or replacing hydraulic fluid, always use a quality hydraulic fluid. DO NOT use brake fluid, alcohol, glycerine, detergent motor oil, or dirty oil as improper fluid can cause serious internal damage to jack.

To add hydraulic fluid:

With saddle fully lowered and jack on level ground, remove filler plug (see Fig.1). The hydraulic fluid should just cover the surface of the internal cylinder visible through the hole. If low, add hydraulic fluid as needed. **NO NOT** overfill. Replace filler plug.

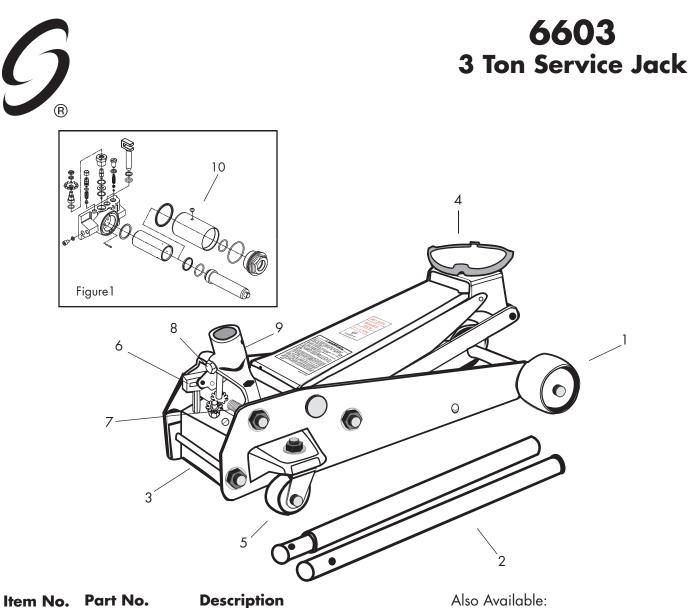
Maintenance and Inspection: The owner and/or user must maintain and inspect the jack in accordance with the manufacturer's instructions.

**Lubrication** All moving joints require lubrication often. Remove handle and grease the lower end of handle where it rotates in the handle socket. Grease release valve gears. Using a grease gun, grease the lift arm pivot shaft grease fitting until grease appears at the end of the shaft. Grease all lift arm linkages, front wheels and rear casters.

#### Owner/User Responsibility

The owner and/or user must have an understanding of the manufacturer's operating instructions and warnings before using this jack. Personnel involved in the use and operation of equipment shall be careful, competent, trained, and qualified in the safe operation of the equipment and its proper use when servicing motor vehicles and their components. Warning information should be emphasized and understood. If the operator is not fluent in English, the manufacturer's instructions and warning shall be read to and discussed with the operator in the operator's native language by the purchaser/owner, making sure that the operator comprehends its contents.

Owner and/or user must study and maintain for future reference the manufacturers' instructions. Owner and/or user is responsible for keeping all warning labels and instruction manuals legible and intact. Replacement labels and literature are available from the manufacturer.



Part No.	Description	Also Available:
RS661209	2-1/4" Width Front Wheel	RS6612105B
RS661238	Handle Assembly	
RS660307	Power Unit Assembly	RS6612106B
RS6612SK	Seal Kit for Power Unit	
RS661212	Saddle	RS661206-1
RS661202	Rear Caster Assembly	
RS661231	Gear (Set of 2)	
RS661225	Torsion Spring	
RS661208	Handle Locking Bolt	
RS661210	Handle Yoke	
RS6612FP	Filler Plug	
	RS661209 RS661238 RS660307 RS6612SK RS661212 RS661202 RS661231 RS661225 RS661208 RS661210	RS6612092-1/4" Width Front WheelRS661238Handle AssemblyRS660307Power Unit AssemblyRS6612SKSeal Kit for Power UnitRS661212SaddleRS661202Rear Caster AssemblyRS661231Gear (Set of 2)RS661205Torsion SpringRS661208Handle Locking BoltRS661210Handle Yoke

Short bolt for
handle yoke
Long bolt for
handle yoke
E-Clips for
front wheels

S	Р	E	C		F		C	Α	Т		0	Ν	S
Capaci	ty				3 Ton	s		Base L	ength				26"
Low He	ight				5.68	"		Chassi	is Wi	dth			14"
High H	eight				20	"	,	Whee	l Wid	th			2.25"
Saddle	Diam	eter		5	.125	11		Shippi	ng W	/eigh	t		95lbs.
Handle	Lengt	h			40	"							

#### **PROPER STORAGE**

It is recommended that this jack be stored in a dry location with all wheels touching the ground on a relatively level surface.

#### **TROUBLESHOOTING**

Important: Service jacks are self-contained devices used for lifting, but not sustaining, a partial vehicular load. In accordance with ASME-PALD standard, section 10-4.1.2 Load Sustaining Test: "A load not less than the rated capacity...shall not lower more than 1/8" (3.18mm) in the first minute, nor a total of .1875" (4.76mm) in 10 minutes." Leak down within this range is considered normal operation and is NOT a warrantable defect.

PROP	LEN will not lift los will not interest or down exce	sd of swell will not the full height for the social	will not lower	ind hot it spon	will not hold lood will not hold lood mode rises SOLUTION
~					The release valve is not closed. Turn the valve clockwise tightly. If this does not work, remove handle, lubricate handle receptacle and handle end, then retry.
~	~				Low on hydraulic fluid. Refill the jack to the correct level of hydraulic fluid, using an approved hydraulic fluid or jack oil.
~					Pump seals or back-up ring may be defective. Clean hydraulic fluid passages, replace seals and refill hydraulic fluid. (Must be serviced by qualified service center)
	~		~		The hydraulic system has trapped air. Open the release valve, pump handle rapidly (4) full strokes to purge air, close release valve.
		~			Return spring is broken or linkages are binding. Replace spring if broken. Grease pivot shaft and all lift arm linkages.
				~	Discharge ball is not sealing hydraulic system and oil may be dirty. Manually flush hydraulic system. Open the release valve, as required, to raise and lower the lift arm. Manually raise and lower lift arm.

#### LIMITED WARRANTY: SUNEX INTERNATIONAL, INC. WARRANTS TO ITS CUSTOMERS THAT THE COMPANY'S SUNEX TOOLS® BRANDED PRODUCTS ARE FREE FROM DEFECTS IN WORKMANSHIP AND MATERIALS.

Sunex International, Inc. will repair or replace its Sunex Tools  $^{\textcircled{R}}$  branded products

which fail to give satisfactory service due to defective workmanship or materials,

based upon the terms and conditions of the following described warranty plans attributed to that specific product.

This product carries a ONE-YEAR warranty. During this warranty period, Sunex Tools will repair or replace at our option any part or unit which proves to be defective in material or workmanship.

#### Other important warranty information...

This warranty does not cover damage to equipment or tools arising from alteration, abuse, misuse, damage and does not cover any repairs or replacement made by anyone other than Sunex Tools or its authorized warranty service centers.

The foregoing obligation is Sunex Tools' sole liability under this or any implied warranty and under no circumstances shall we be liable for any incidental or consequential damages.

Note: Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

Return equipment or parts to Sunex Tools or an authorized Sunex hydraulic warranty center, transportation prepaid. Be certain to include your name and address, evidence of the purchase date, and description of the suspected defect.

If you have any questions about warranty service, please write to Sunex Tools. This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

Repair kits and replacement parts are available for many of Sunex Tools products regardless of whether or not the product is still covered by a warranty plan.

SHIPPING ADDRESS: Sunex Tools: 315 Hawkins Rd. Travelers Rest, South Carolina 29690 6603 MAILING ADDRESS: Sunex Tools: P.O. Box 4215 Greenville, South Carolina 29608